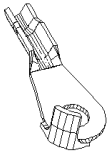
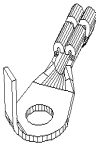

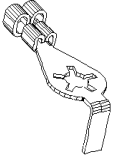
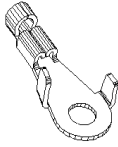

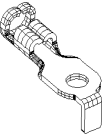
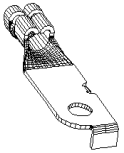
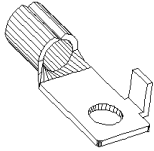
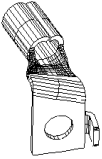



Royal Die Catalog (Eyelet)

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10F9

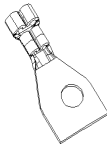
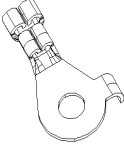
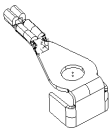

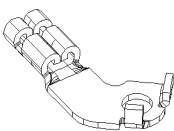


							
ROYAL DIE NUMBER:	NA	TBD	N/A	NA	NA	??need rs #??	??need rs #??
MATERIAL THICKNESS	1.02	1.02	1.45	1.02	1.02		
GRIP SIZE	14GA	10GA	6GA (B-411)	(2- 12GA)	10GA		
CONDUCTOR WIRE SIZE	14GA 14GA 16GA 16GA	10GA 12GA	6 GA	BRAIDED WIRE	10GA 12GA		
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	4.85 / 2.95 4.85 / 2.95 4.85 / 2.45 4.85 / 2.45	5.65 / TBD 5.65 / 3.30	9.5/5.5		5.65 / TBD 5.65 / 3.30		
INSULATION CRIMP INFO C.C.W / C.C.H.	4.20 / 3.70 4.20 / 3.50 4.20 / 2.90 4.20 / 2.75	5.80 / TBD 5.80 / 4.70	NA		5.80 / TBD 5.80 / 4.70		
HOLE DIAMETER	6.3	6.3	8.9	6.99	6.3	6.3	8.5
METAPH Y/N VER: DWG / PRT		YES	YES			YES DWG 3 / PRT 3	YES DWG 2 / PRT 2

Royal Die Catalog (Eyelet)

							
						ISO UPDATE	ISO UPDATE
ROYAL DIE NUMBER:	NA	NA				R915	R924
MATERIAL THICKNESS	1.47	2.08				0.076" 2.00mm	1.02
GRIP SIZE	02	2/0		F		F (2/4GA)	10GA
CONDUCTOR WIRE SIZE	4GA 2GA	2/0		2 GA		4 GA 2 GA	10GA 12GA
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.		15.24 / 12.70		2 GA		12.85 / 7.55 12.85 / 8.35	5.65 / TBD 5.65 / 3.30
INSULATION CRIMP INFO C.C.W / C.C.H.		NA		12.85/8.35		14.00 / 10.00 14.00 / 12.80	5.80 / TBD 5.80 / 4.70
HOLE DIAMETER	8.25	10.5 / 10.7	10.6	8.5		8.5	6.3
METAPH Y/N VER: DWG / PRT							


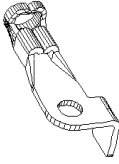
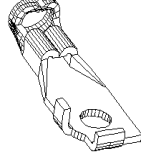
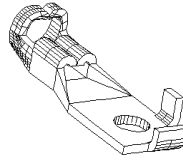
Royal Die Catalog (Eyelet)

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30F9

			 ISO UPDATE				
ROYAL DIE NUMBER:	R927	R928	R929	RS931	R932	R937	R939
MATERIAL THICKNESS	0.040" 1.02mm	0.040" 1.02mm	0.040" 1.02mm	0.040" 1.02mm	0.076" 2.00mm		1.02
GRIP SIZE	30GA	30GA	14GA		F (2/4GA)	F	07
CONDUCTOR WIRE SIZE	BRAIDED 30GA PER ESF-M2L3-A, 4 GROUPS OF 5 STRANDS	BRAIDED 30GA PER ESF-M2L3-A, 4 GROUPS OF 5 STRANDS	14GA 14GA 16GA 16GA		4 GA 2 GA	2/4 GA	36GA BRAIDED WIRE
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	7.25 / 4.20	7.25 / 4.20	4.85 / 2.95 4.85 / 2.95 4.85 / 2.45 4.85 / 2.45		12.85 / 7.55 12.85 / 8.35	2/4 GA	
INSULATION CRIMP INFO C.C.W / C.C.H.	9.60 / 4.95	9.60 / 4.95	4.20 / 3.70 4.20 / 3.50 4.20 / 2.90 4.20 / 2.75		14.00 / 10.00 14.00 / 12.80	TBD	
HOLE DIAMETER	7.0	7.0	6.3	6.5	8.5	8.5	10.5
METAPH Y/N VER: DWG / PRT	YES DWG 2 / PRT 2	YES DWG 2 / PRT 2	YES DWG 1 / PRT 2	YES DWG 3 / PRT 2	YES DWG 3 / PRT 4	NO	YES

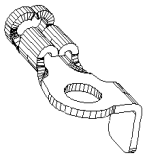
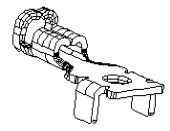
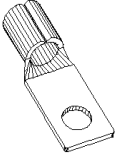
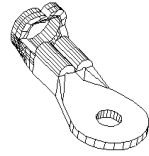
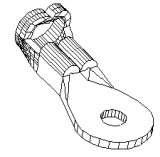
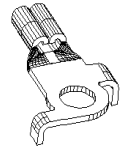

Royal Die Catalog (Eyelet)

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	ISO UPDATE				
ROYAL DIE NUMBER:	R941	R950	R951	R952	R953
MATERIAL THICKNESS	0.076" 2.00mm	2.00	2.00	2.00	2.00
GRIP SIZE	F (2/4GA)	F (2/4GA)	F (2/4GA)	F (2/4GA)	F (2/4GA)
CONDUCTOR WIRE SIZE	4 GA 2 GA	4GA 2GA 4GA + 8GA	4GA 2GA 4GA + 8GA	4GA 2GA 4GA + 8GA	4GA 2GA 4GA + 8GA
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	12.85 / 7.55 12.85 / 8.35	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95
INSULATION CRIMP INFO C.C.W / C.C.H.	14.00 / 10.00 14.00 / 12.80	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60
HOLE DIAMETER	8.5	10.4	8.25	8.30	8.50
METAPH Y/N VER: DWG / PRT					



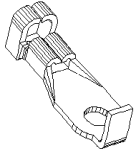
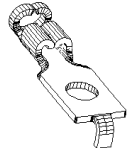
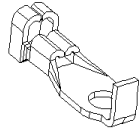

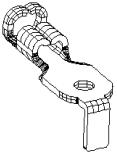
Royal Die Catalog (Eyelet)

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ROYAL DIE NUMBER:	R954	R955	R959	R960	R967	R963	R964
MATERIAL THICKNESS	2.0	0.076" 2.00mm	2.08	2.00	2.00	2.08	2.08
GRIP SIZE	F	F	2/0	2/4GA	2/4GA	3/0	2/0
CONDUCTOR WIRE SIZE	4GA 2GA 4GA + 8GA	4GA 2GA	0	4GA 2GA 4GA + 8GA	4GA 2GA 4GA + 8GA	1/0 + 2GA	1/0
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35	15.20 / 11.30	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	15.20 / TBD	15.20 / 11.30
INSULATION CRIMP INFO C.C.W / C.C.H.	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 10.00	NA	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	NA	NA
HOLE DIAMETER	10.4	8.5	10.5/10.7	6.3	8.3	12.5 / 12.7	10.5
METAPH Y/N VER: DWG / PRT		YES 1 / 1	YES			YES	YES

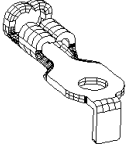
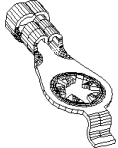
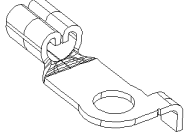
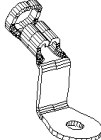
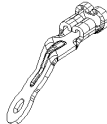
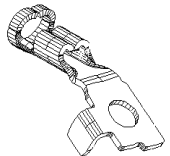
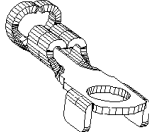
Royal Die Catalog (Eyelet)

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ROYAL DIE NUMBER:	R965	R966	R968	R969	R970	R971	R972
MATERIAL THICKNESS	2.00	2.00	2.00	2.00	0.078" 2.00mm	1.02	0.076" 2.00mm
GRIP SIZE	F	E	F	F	F	10GA	F (2/4GA)
CONDUCTOR WIRE SIZE	4GA 2GA 6GA + 6GA	6GA 8GA	4GA 2GA 4GA + 8GA	4GA 2GA	4 GA 2 GA 4&8 GA	10GA 12GA	4 GA 2 GA 4GA + 8GA
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	12.85 / 7.55 12.85 / 8.35 12.85 / TBD		12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	12.85 / 7.55 12.85 / 8.35	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	5.65 / TBD 5.65 / 3.30	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95
INSULATION CRIMP INFO C.C.W / C.C.H.	14.00 / 10.00 14.00 / 12.80 14.00 / TBD		14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	14.00 / 10.00 14.00 / 12.80	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	5.80 / TBD 5.80 / 4.70	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60
HOLE DIAMETER	6.5	6.5	8.5	10.5	10.4	6.3	6.5
METAPH Y/N VER: DWG / PRT					YES DWG 1 / PRT 1		NO DWG 2 / PRT 2

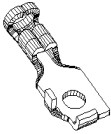

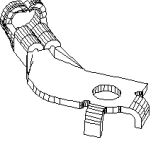
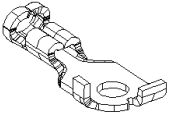
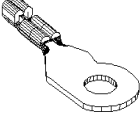
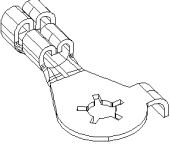
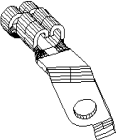
Royal Die Catalog (Eyelet)

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ROYAL DIE NUMBER:	R974	R975	R977	R980	R981	R982	R983
MATERIAL THICKNESS	0.076" 2.00mm	1.02	0.082" 2.08mm	1.63	1.63	1.63	1.63
GRIP SIZE	F (2/4GA)	04	3/0	F	F	F	F
CONDUCTOR WIRE SIZE	4 GA 2 GA 4GA + 8GA	2-12 GA	1/0 + 2GA	4GA 4GA 2GA	4GA	4GA 4GA 2GA	4GA 4GA 2GA
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95		15.20 / TBD	10.85 / 6.65 10.85 / 6.65 10.85 / 7.65	10.85 / 6.65	10.85 / 6.65 10.85 / 6.65 10.85 / 7.65	10.85 / 6.65 10.85 / 6.65 10.85 / 7.65
INSULATION CRIMP INFO C.C.W / C.C.H.	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60		NA	13.20 / 11.00 13.20 / 10.20 13.20 / 13.00	13.2 / 11.0	13.20 / 11.00 13.20 / 10.20 13.20 / 13.00	13.20 / 11.00 13.20 / 10.20 13.20 / 13.00
HOLE DIAMETER	8.5	6.99 SERRATED	12.5 / 12.7	6.5	6.3	8.5	10.5
METAPH Y/N VER: DWG / PRT	NO DWG 1/ PRT 1		YES DWG 2 / PRT 2		YES DWG 7 / PRT 8		

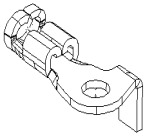
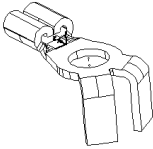
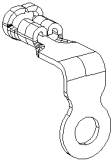
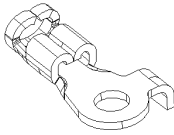
Royal Die Catalog (Eyelet)

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80F9

							
ROYAL DIE NUMBER:	R985	R986	R988	R989	R990	R991	R992
MATERIAL THICKNESS	2.00	0.040" 1.02mm	2.00	0.076" 2.00mm	1.02	1.02	
GRIP SIZE	E	E	F	F (2/4GA)	14 GA.	07 (2 -12GA)	
CONDUCTOR WIRE SIZE	6 GA	8GA 8GA 6GA 6GA 6MMsq + 10MMsq	4GA 2GA	4 GA 2 GA	14GA 14GA 16GA 16GA	BRAIDED WIRE 30GA PER ESF-M2L3-A (4 GROUPS OF 5 STRANDS EACH 1200 CIRCULAR MILLS TOTAL)	
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	TBD	8.85 / 6.65 8.85 / 6.65 8.85 / 7.65 8.85 / 7.65 8.85 / TBD	12.85 / 7.55 12.85 / 8.35	12.85 / 7.55 12.85 / 8.35	4.85 / 2.95 4.85 / 2.95 4.85 / 2.45 4.85 / 2.45		
INSULATION CRIMP INFO C.C.W / C.C.H.	TBD	9.20 / TBD 9.20 / TBD 9.20 / 9.20 9.20 / 9.20 9.20 / TBD	14.00 / 10.00 14.00 / 12.80	14.00 / 10.00 14.00 / 12.80	4.20 / 3.70 4.20 / 3.50 4.20 / 2.90 4.20 / 2.75		
HOLE DIAMETER	8.50	6.5	8.5	8.5	6.30	5.7	10.5
METAPH Y/N VER: DWG / PRT	YES	YES DWG 1 / PRT 1	YES	YES DWG 3 / PRT 3	YES	YES DWG 2 / PRT 2	NO

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ROYAL DIE NUMBER:	R993	R994	R995	R996	
MATERIAL THICKNESS	0.076" 2.00mm	0.084" 2.13mm	0.0642" 1.63mm	0.076" 2.00mm	
GRIP SIZE	F (2/4GA)	4 GA	E	F (2/4GA)	
CONDUCTOR WIRE SIZE	4GA 2GA 4GA + 8GA		6 GA	4GA 2GA 4GA + 8GA	
CONDUCTOR CRIMP INFO C.C.W. / C.C.H.	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95		8.85 / 6.30	12.85 / 7.55 12.85 / 8.35 12.85 / 7.95	
INSULATION CRIMP INFO C.C.W / C.C.H.	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60		9.20 / 9.20	14.00 / 10.00 14.00 / 12.80 14.00 / 10.60	
HOLE DIAMETER	8.25	10.7	8.5	8.25	
METAPH Y/N VER: DWG / PRT	YES DWG 3 / PRT 3	YES DWG 3 / PRT 2	YES DWG 1 / PRT 2	YES DWG 1 / PRT 1	